



## **ST1268 STEAM CONDENSATE TREATMENT**

### **DESCRIPTION**

ST1268 is a cyclohexylamine and morpholine neutralizing amine formulation for use in boiler condensate systems. Useful in a wide range of boiler condensate systems, this blend provides a high concentration of cyclohexylamine for long steam distribution lines with significant steam requirements remote from the boiler and a lesser amount of morpholine for steam used closer to the boiler.

ST1268 is normally used in combination with other treatment chemicals to provide a complete program.

### **FEATURES AND BENEFITS**

- Improves boiler reliability and cleanliness
- Protects condensate piping from corrosion
- Effective in near and remote steam distribution lines

### **PRODUCT FEED AND CONTROL**

ST1268 is normally fed continuously to the system being treated. However, shot feeding may be satisfactory in some circumstances. The product may be fed neat but is most often mixed in a chemical feed tank with the other materials required to complete the program. Good quality condensate, softened water, or feedwater should be used. Tanks, pumps, piping and valves should be made of stainless steel or polyethylene.

ST1268 is normally controlled by a pH test on the return condensate. For extensive distribution systems, samples should be taken from various points in the system at least until it can be assured the desired distribution of the amine is being achieved.

### **PHYSICAL PROPERTIES**

Physical properties of ST1268 are shown on the Material Safety Data Sheet (MSDS), a copy of which is available upon request.

### **STORAGE AND HANDLING**

Keep in a tightly closed container. Store indoors. Recommended storage temperature is 50° F - 105° F (10° C - 40° C). Do not reuse container. Dispose of empty container in compliance with federal, state/provincial and local laws and regulations.

### **ENVIRONMENTAL, HEALTH, AND SAFETY**

For detailed information, consult the material safety data sheet (MSDS).

### **PACKAGING**

ST1268 is available in a wide variety of customized containers and delivery methods.

